



CLARKE-GRAVELY CORPORATION
A Studebaker-Worthington Company

SET UP INSTRUCTIONS

NAME: 42 INCH SICKLE MOWER

PART NUMBER(S): 10281

These Set-Up Instructions give the procedure for assembling the 42 Inch Sickle Mower. All reference to right side, left side, front and rear are given from the operator's position. Tighten the bolts used to assemble the Sickle Mower to the torque given in the Bolt Torque Specifications unless shown differently.

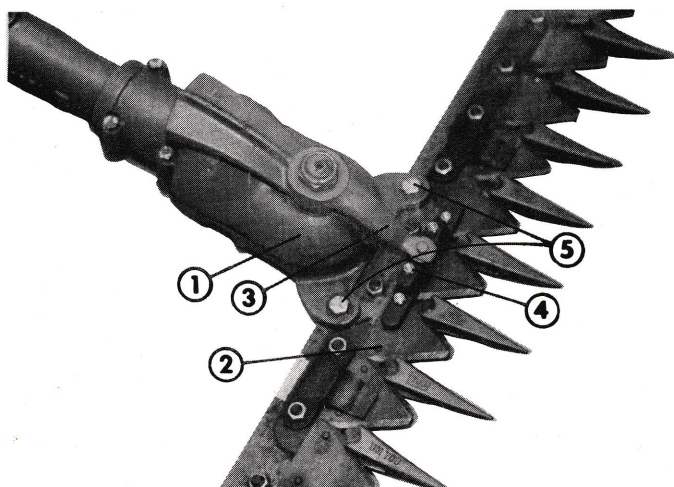
BOLT SIZE	BOLT TORQUE SPECIFICATIONS	
	FOOT POUNDS (ft. lbs.)	NEWTON METERS (N.m)
1/4"	7	9.5
5/16"	14	19
3/8"	25	34
7/16"	40	54
1/2"	60	82
9/16"	83	113
5/8"	120	163
3/4"	200	271

1.0 ASSEMBLING THE MOWER DRIVE ON THE KNIFE ASSEMBLY

- Fasten the mower drive to the knife assembly with the 1/2" x 1-1/2" bolts and 1/2" nuts.

This section gives the procedure for assembling the mower drive on the knife assembly.

- Put the mower drive in position on the knife assembly with the knife actuating lever in the knife drive bracket as shown in figure 1.0-1.



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|---------------------------|-------------------------|
| 1 - Mower Drive | 4 - Knife Drive Bracket |
| 2 - Knife Assembly | 5 - Bolts |
| 3 - Knife Actuating Lever | |

Figure 1.0-1

To continue its program of quality and design improvement, the manufacturer reserves the right to change specifications, designs and prices without notice and incurring obligation.

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